

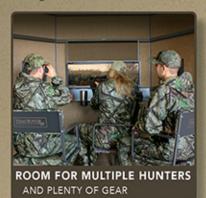


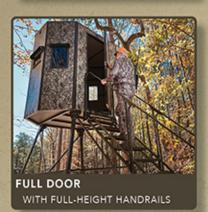
ASSEMBLY INSTRUCTIONS

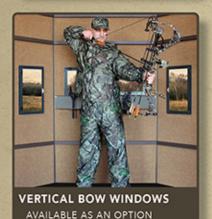
HIDE-A-WAY

TRUETIMBER CAMO ALUMINUM EXTERIOR

Every detail designed for your comfort







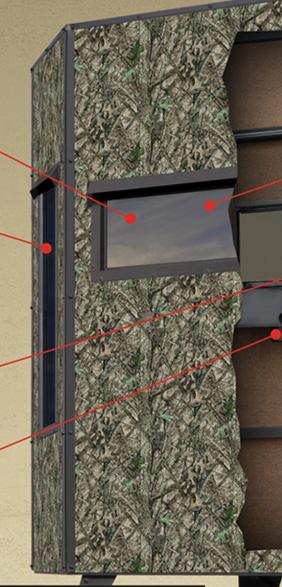
RIFLE WINDOWS

BOW WINDOWS

COMBO BOW & RIFLE WINDOWS

> CAMERA MOUNT

3 CUP HOLDERS



HIDE-A-WAY ULTRA-QUIET INTERIOR

INTERIOR:

FULLY-CARPETED WALLS AND CEILING FOR YOUR COMFORT AND WARMTH. PROVIDES ADDED INSULATION WITH SOUND AND SCENT BARRIER. EXTREMELY DURABLE AND DESIGNED TO STAND UP TO HEAVY USE. ROOMY AND SPACIOUS INTERIOR.



AMO HUNTING BLINDS



FLIP-OPEN HIDE-A-WAY **WINDOWS**

> SILENT SLIDING CONCEALMENT PANELS

> > RAIN **GUARDS**

SWIVEL SHOOTING REST

SHOOTERS SHELF

FULLY CARPETED CEILING & WALLS







300 PLASTIC BOTTLES RECYCLED FOR THE CARPET IN EVERY WRANGLER BLIND

STEEL FRAME CONSTRUCTION

RIGID

SHOOTERS SHELF WITH ACCESSORIES







To assist with your Blind set up, we recommend the use of a Tractor with Pallet Forks or a Variable Reach Forklift.



IMPORTANT! User is responsible for proper assembly, setup and anchoring.

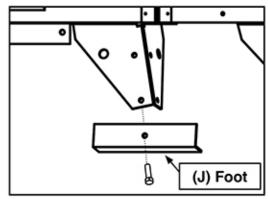


Models G7 Gun / G7 Combo-XL Hunting Blind With Ground Legs



Step 1: Attach the (J) Feet that came with your Blind as shown.

Step 2: IMPORTANT: User is responsible for proper assembly, setup and anchoring.





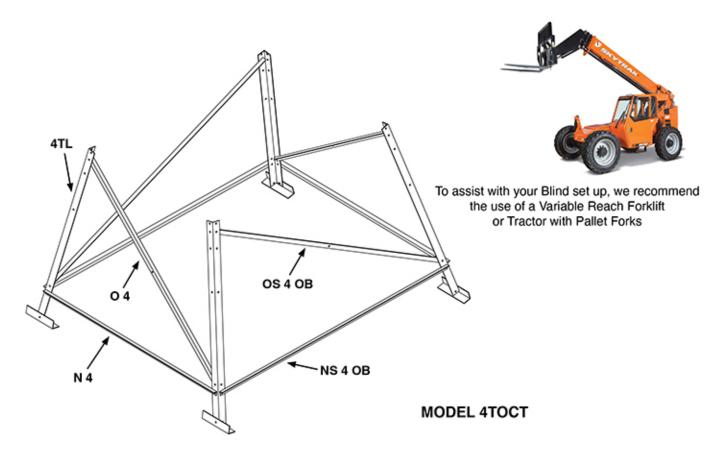




FOR MODEL 4TOCT - 4 FT. TOWER / WRANGLER BLIND

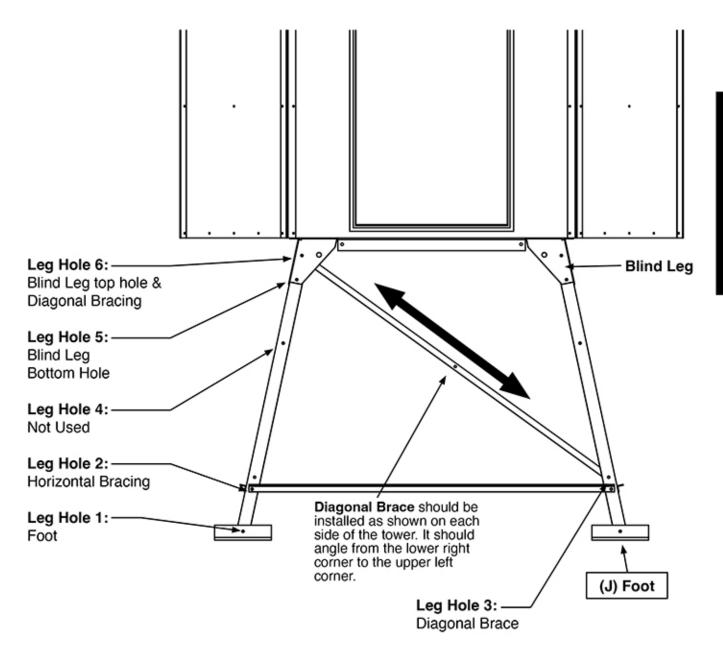
QUANTITY	PART NAME	DESCRIPTION
4	4TL	2" Angle Legs
2	N 4	1" Angle Horizontal Braces (End)
2	NS 4 OB	1" Angle Horizontal Braces (Side)
2	0 4	1" Angle Diagonal Braces (End)
2	OS 4 OB	1" Angle Diagonal Braces (Side)
36	Bolt	5/16" x 3/4" Bolt
36	Lock Washer	5/16" Split Lock Washer
36	Nut	5/16" Hex Nut

IMPORTANT! User is responsible for proper assembly, setup and anchoring.



8

PART ORIENTATION - QUICK REFERENCE





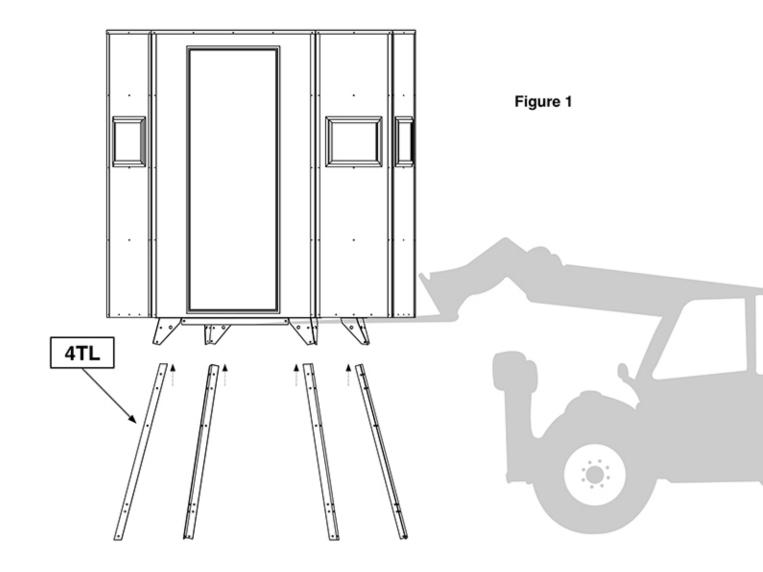
ASSEMBLY INSTRUCTIONS - 4 FT. TOWER / WRANGLER BLIND

Notes: Install split lock washers under nuts.

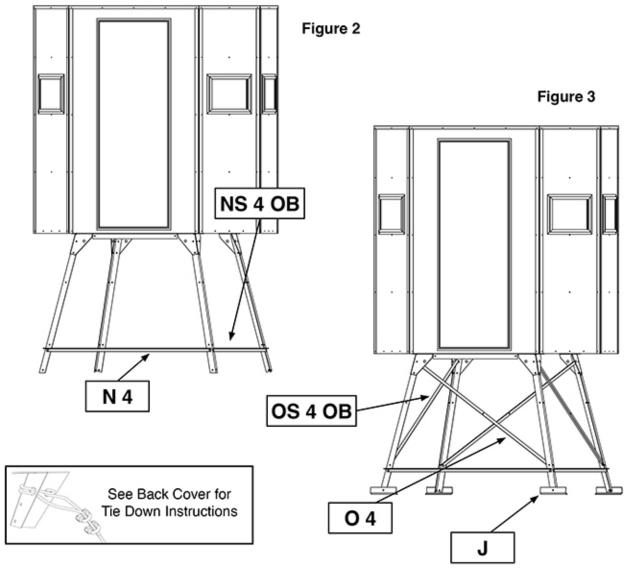
Do not tighten any bolts in the Tower assembly until all bolts are installed.

Step 1: Raise Blind using Forklift or Tractor.

Step 2: Attach the (4TL) Legs to the Blind Assembly. (Figure 1)



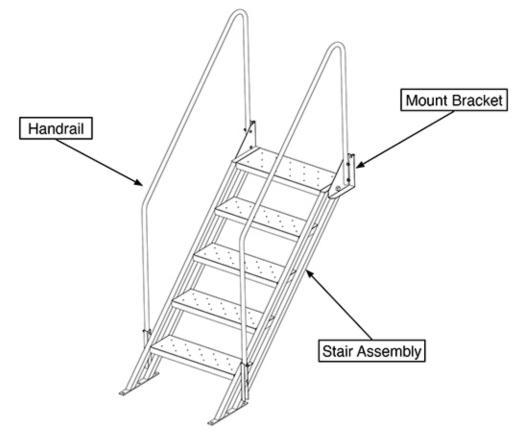
- Step 3: Install the Horizontal Bracing as shown for support. (Figure 2)
- Step 4: Install the Diagonal Bracing as shown. (Figure 3)
- Step 5: Attach the (J) Feet that came with your Blind as shown. (Figure 3)
- Step 6: Tighten all bolts & nuts securely before lowering Blind into desired position.
- Step 7: IMPORTANT: After placing the blind/tower into position, it must be anchored.





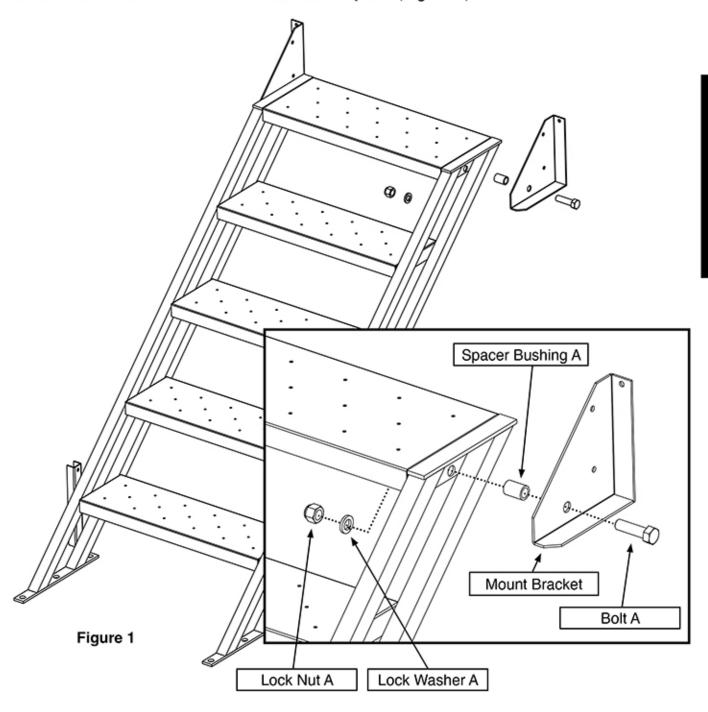
FOR MODEL FDS 4 - 4 FT. STAIR ASSEMBLY

QUANTITY	PART NAME	DESCRIPTION
2	Bolt A	5/8" x 2.25" L Bolt
2	Lock Nut A	5/8" Nylon Insert Lock Nut
2	Lock Washer A	5/8" Split Lock Washer
2	Spacer Bushing A	.88" O.D. x 1.25" L Spacer Bushing
2	Bolt B	5/16" x 1.00" L Bolt
10	Lock Washer B	5/16" Split Lock Washer
10	Lock Nut B	5/16" Keps Lock Nut
8	Bolt C	5/16" x 1.75" L Bolt
2	STAIR BRKT	Mount Brackets
2	STAIR RAILS 4	Handrails
1	STAIRS 4	Stair Assembly



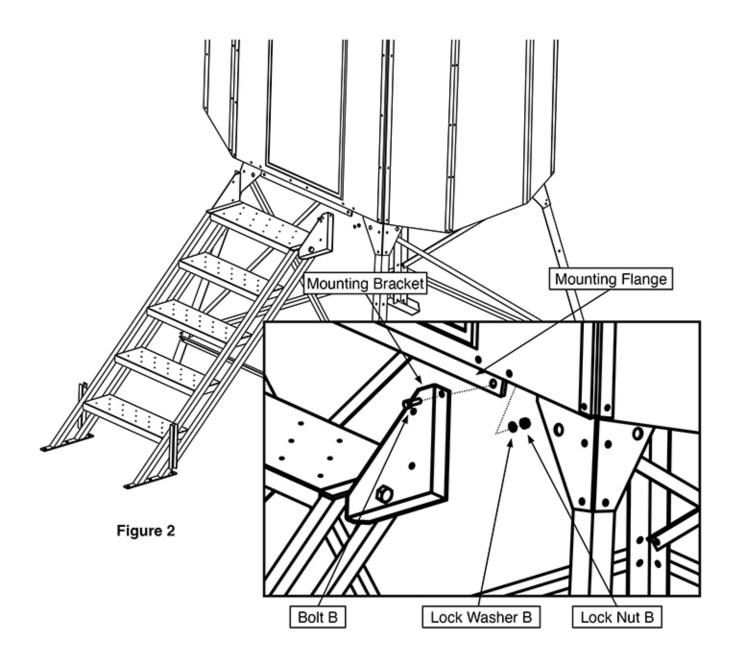
IMPORTANT! User is responsible for proper assembly, setup and anchoring.

Step 1: Attach both Mount Brackets to the top of the Stair Assembly using Bolt A, Lock Nut A, Lock Washer A, and Spacer Bushing A. Do not tighten this hardware all the way until after the handrails are installed in Step 3. (Figure 1)

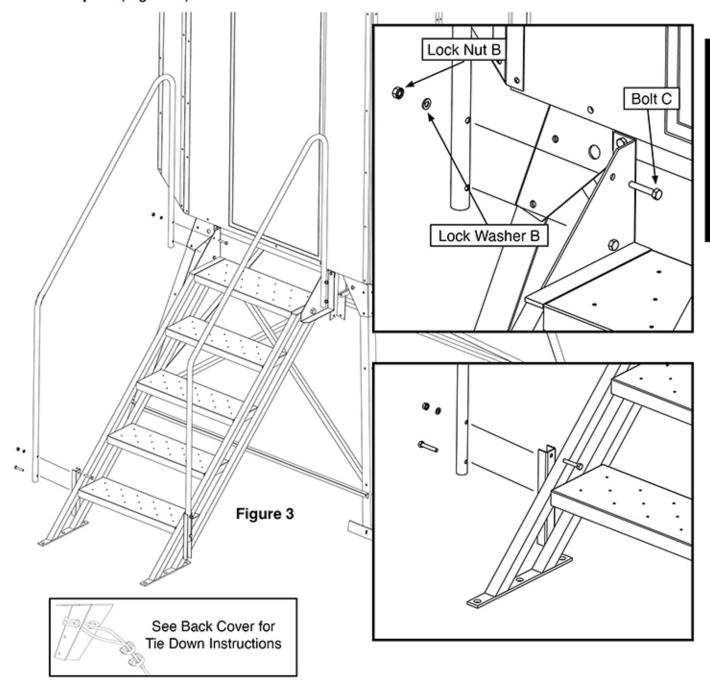




Step 2: Attach both sides of the Stair Assembly with Mount Brackets to the blind's Mounting Flange (located under the door) using Bolt B, Lock Washer B, and Lock Nut B. Tighten the following hardware securely. (Figure 2)



Step 5: Attach both Handrails to the upper and lower Mount Brackets in the Stair Assembly using Bolt C, Lock Washer B, and Lock Nut B. Install (4) bolts per side. Note that the lowest bolt on each side gets installed from the outside in. Tighten all hardware securely. IMPORTANT: Go back and tighten Bolt A, Lock Washer A, and Lock Nut A from Step 1. (Figure 3)



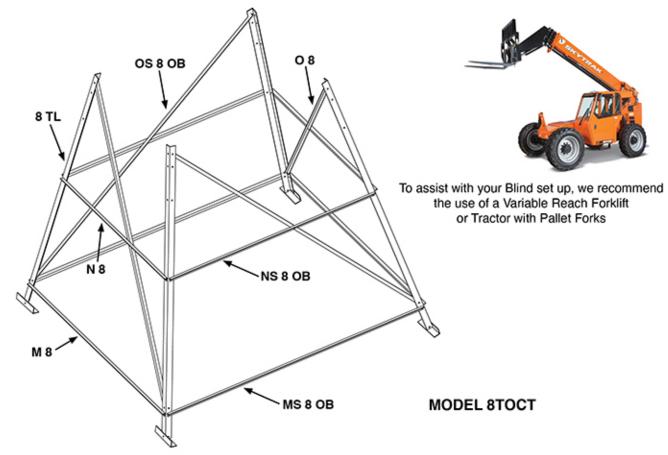




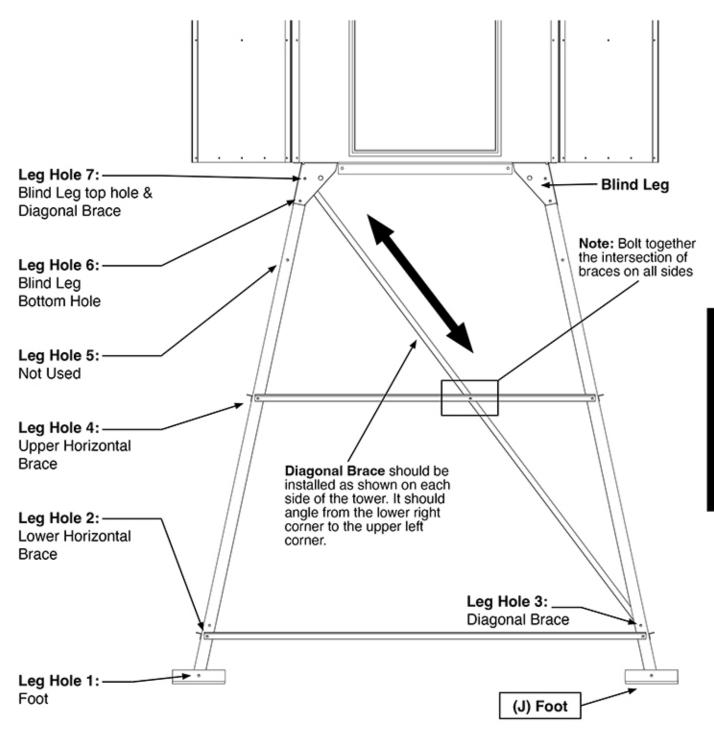


FOR MODEL 8TOCT - 8 FT. TOWER / WRANGLER BLIND

QUANTITY	PART NAME	DESCRIPTION
4	8TL	2" Angle Legs
2	M 8	1" Angle Horizontal Braces (Lower Ends)
2	MS 8 OB	1" Angle Horizontal Braces (Lower Sides)
2	N 8	1" Angle Horizontal Braces (Upper Ends)
2	NS 8 OB	1" Angle Horizontal Braces (Upper Sides)
2	08	1" Angle Diagonal Braces (Ends)
2	OS 8 OB	1" Angle Diagonal Braces (Sides)
48	Bolt	5/16" x 3/4" Bolt
48	Lock Washer	5/16" Split Lock Washer
48	Nut	5/16" Hex Nut



PART ORIENTATION - QUICK REFERENCE





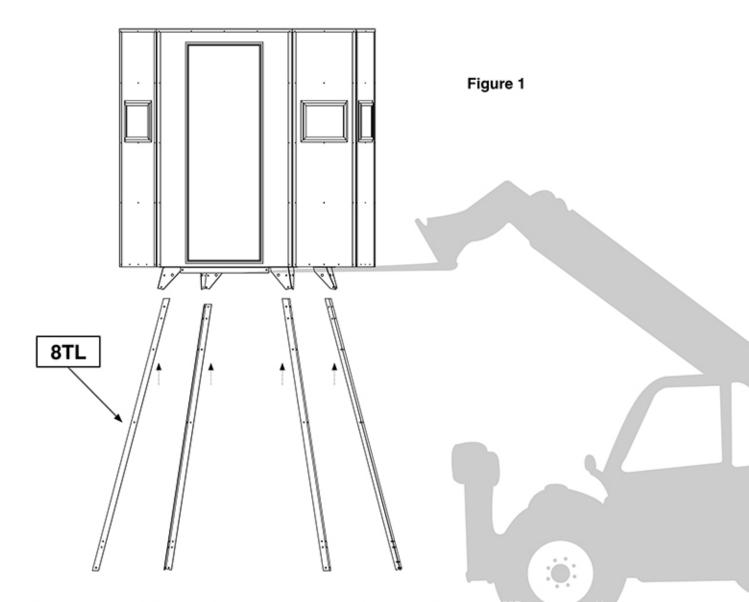
ASSEMBLY INSTRUCTIONS - 8 FT. TOWER / WRANGLER BLIND

Notes: Install split lock washers under nuts.

Do not tighten any bolts in the Tower assembly until all bolts are installed.

Step 1: Raise Blind using Forklift or Tractor.

Step 2: Attach the (8TL) Legs to the Blind Assembly. (Figure 1)



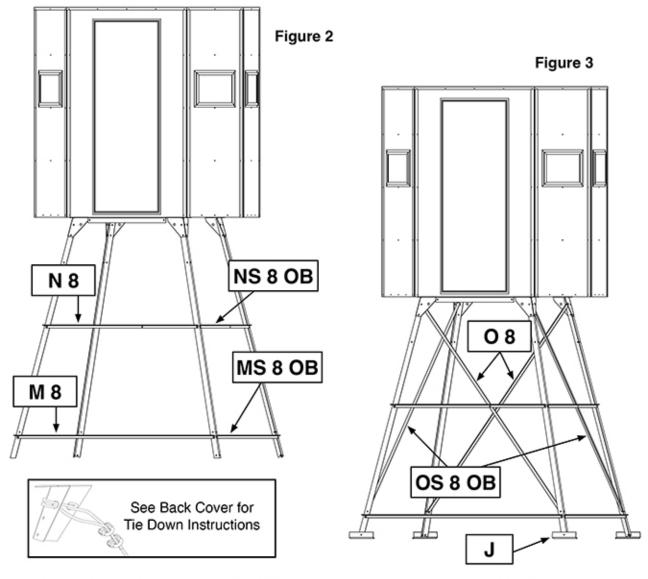
Step 3: Install the Horizontal Bracing as shown for support. (Figure 2)

Step 4: Install the Diagonal Bracing as shown. Be sure to bolt the intersection where Diagonal Bracing meets Upper Horizontal Bracing on all four sides. (Figure 3)

Step 5: Attach the (J) Feet that came with your Blind as shown. (Figure 3)

Step 6: Tighten all bolts & nuts securely before lowering Blind into desired position.

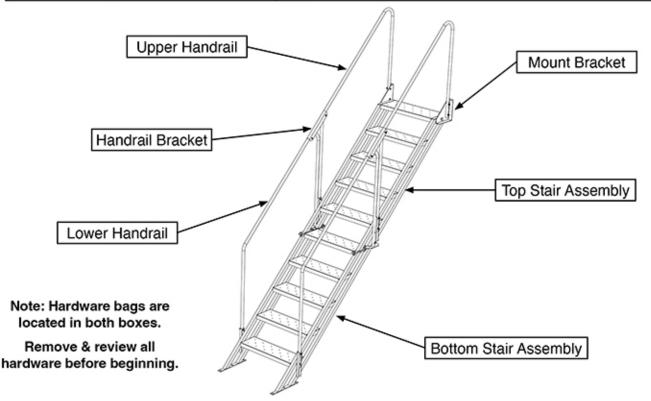
Step 7: IMPORTANT: After placing the blind/tower into position, it must be anchored.



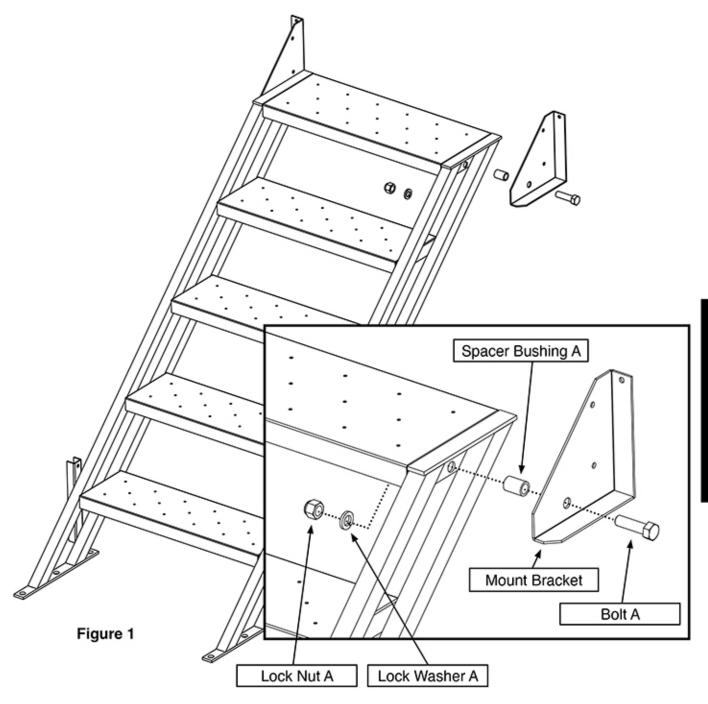


FOR MODEL FDS 8 - 8 FT. STAIR ASSEMBLY

QUANTITY	PART NAME	DESCRIPTION
2	Bolt A	5/8" x 2.25" L Bolt
2	Lock Nut A	5/8" Nylon Insert Lock Nut
2	Lock Washer A	5/8" Split Lock Washer
2	Spacer Bushing A	.88" O.D. x 1.25" L Spacer Bushing
6	Bolt D	1/2" x 1.25" L Bolt
6	Lock Washer C	1/2" Split Lock Washer
6	Nut C	1/2" Nut
16	Bolt C	5/16" x 1.75" L Bolt
18	Lock Washer B	5/16" Split Lock Washer
18	Lock Nut B	5/16" Keps Nut
2	Bolt B	5/16" x 1.00" L Bolt
2	STAIR BRKT	Mount Bracket
1	STAIR 4	Top Stair Assembly
1	STAIR 8	Bottom Stair Assemlby
4	STAIR RAILS 4 & 8	Upper and Lower Handrails with Brackets



Step 1: Attach both Mount Brackets to the top of the Top Stair Assembly using Bolt A, Lock Nut A, Lock Washer A, and Spacer Bushing A. Do not tighten this hardware all the way until after the upper handrails are installed in Step 5. (Figure 1)





Step 2: Attach the **Top & Bottom Stair Assemblies** together using Bolt D. Lock Washer C, and Lock Nut C. Install (3) bolts per side. Note: the upper section of the **Lower Handrail** gets installed at the same time. **Tighten all the following hardware securely.** (Figure 2)

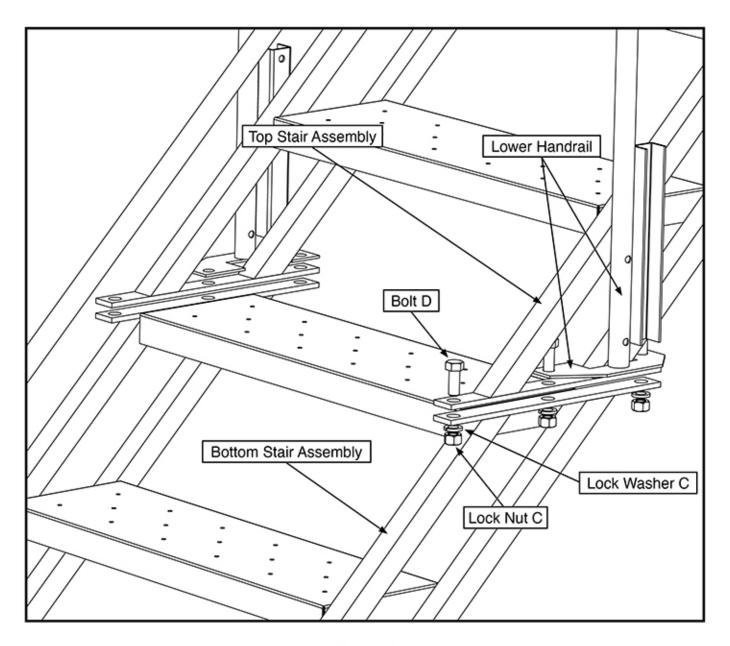


Figure 2

Step 3: Attach the bottom of the Lower Handrails to the bottom of the Lower Stair Assembly using Bolt C, Lock Washer B, and Lock Nut B. Install (2) bolts per side. Note that the lowest bolt on each side is installed from the outside in. Tighten all the following hardware securely. (Figure 3)

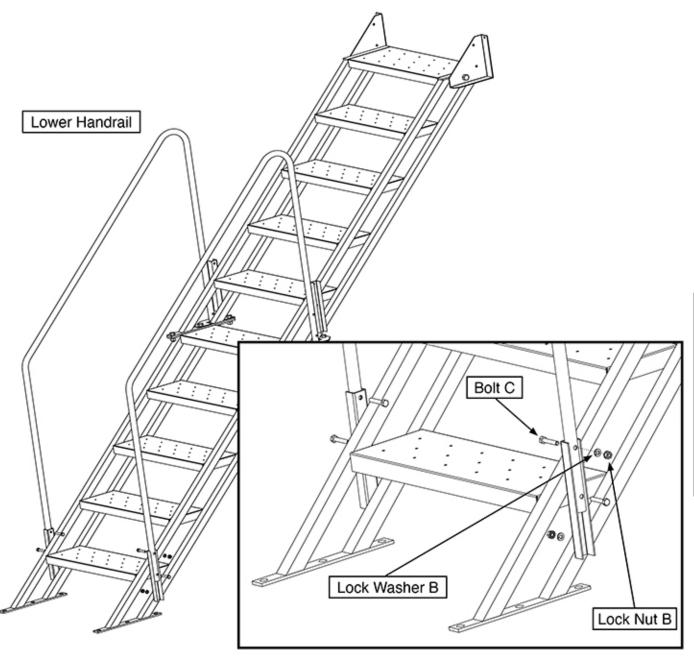


Figure 3



Step 4: Attach the Upper & Lower Stair Assemblies to the Mounting Flange on the blind (located below the door) using Bolt B, Lock Washer B, and Lock Nut B. Install (1) bolt per side. Tighten the following hardware securely. (Figure 4)

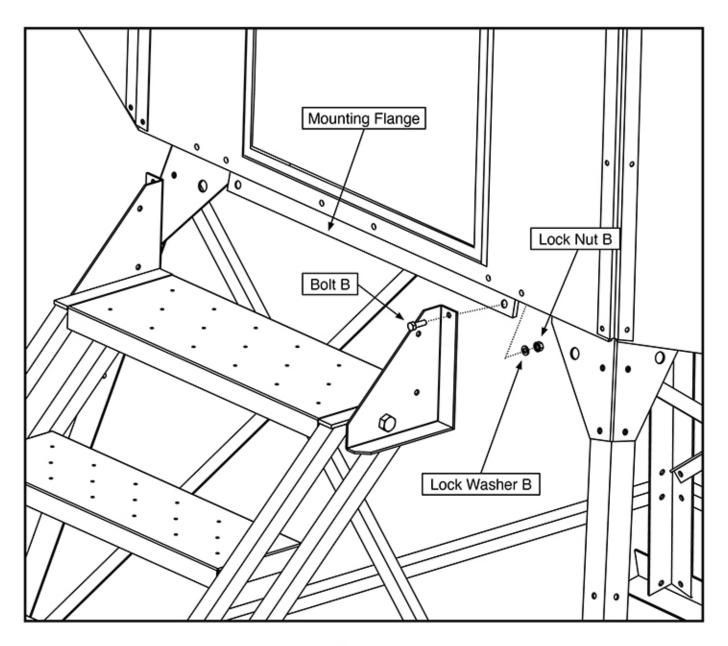
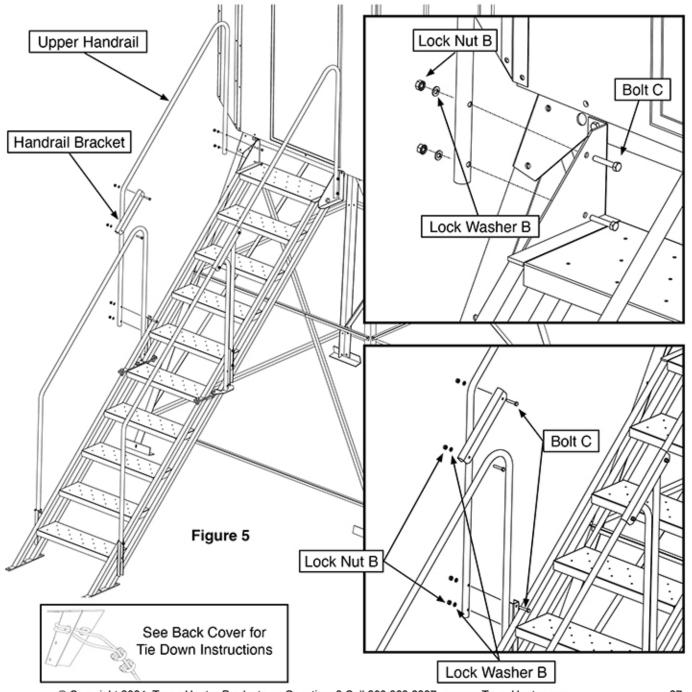


Figure 4

Step 5: Attach the Upper Handrails to the Top Stair Assembly using Bolt C, Lock Washer B, and Lock Nut B. Install (4) bolts per side. Attach Handrail Brackets over gaps between Upper and Lower Handrails using Bolt C, Lock Washer B, and Lock Nut B. Install (2) bolts per side. Tighten all hardware securely. IMPORTANT: Go back and tighten Bolt A, Lock Washer A, and Lock Nut A from Step 1. (Figure 5)





Hunting Blind Tie-Down Instructions

IMPORTANT! Please protect your investment by properly anchoring your blind.

Use a steel ground anchor system with a minimum of 1,000 lb. rated cable and turnbuckle to secure your blind. Only use anchoring equipment that is weather and corrosion resistant. Make sure the blind is level before anchoring it to the ground. Ground blind models use one center steel ground anchor cabled to the four legs. *Note:* Installation of the anchors, as explained in Steps 1-5 below, should be done prior to standing the blind up.

- Dig four holes, one just outside each tower leg 30 inches deep with a 6 inch diameter. For best results use a post-hole digger to provide a deep, narrow hole.
- Insert the steel ground anchor in the center of each hole with the auger end positioned at the bottom of the hole. *Note:* The eye at the top of the ground anchor should be approximately 3 inches above the surface of the ground.
- Fill each hole with concrete.
- 4. Straighten ground anchors to ensure that they are completely surrounded by concrete.
- Let dry overnight.
- Attach the turnbuckle to the eye at the end of each ground anchor. At the opposite end of the turnbuckle, loop the cable through the eye of the turnbuckle, and secure with double cable clamps. See Figure 1.
- Run one cable from each turnbuckle eye to the opposite upper corner of the tower and loop the
 cable twice through the pre-drilled holes on the 7 inch legs. Secure with double cable clamps.
 The cables should criss-cross. See Figure 2.
- Adjust the turnbuckles to remove slack from cables.

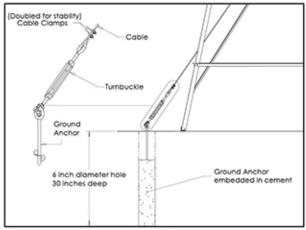


Figure 1

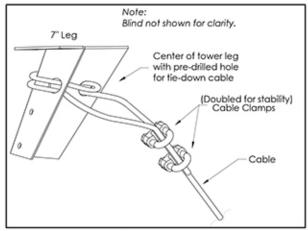


Figure 2



Version 0424